microSTRUCT™ C

Highly Versatile Laser Micromachining System

3D-Micromac's microSTRUCT $^{\text{TM}}$ C is a highly flexible laser micromachining system predominantly used in product development and applied research. Superior flexibility makes the system ideally suited for laser structuring, cutting, drilling and welding applications on a variety of substrates, e.g. metals, alloys, transparent and biological material, ceramics and thin film compound systems.

microSTRUCT™ C offers:

- Two independent and free configurable working areas
- Integration of up to two different laser sources
- Various optical setups
- · Quick changing of work piece clamping unit
- User-friendly, flexible, upgradeable system control





microSTRUCT™ C - System Configuration







Configuration packages

Basic

- · One working area
- Prepared for one laser source with one wavelength
- Upgrade ready

Advanced

- Two working areas
- Prepared for one laser source with up to three wavelengths

Superior

- Two working areas
- Prepared for two laser sources with up to three wavelengths
- Incl. high accuracy vision system, scanner upgrade and preinstalled process gas package

Options

• Different option packages available on request, e.g. high accuracy package, cylindrical work piece package, etc.

Laser sources	 The system is prepared for integration of one ps laser source (basic) Up to two simultaneous laser sources Available laser types: ps, ns, fs
Beam delivery unit	 Up to four beam paths for different wavelengths (1064, 532, 355 nm) 2D and 3D galvo scanner models or fixed optics available Power measurement at work piece level
Positioning system	 Direct-driven XY positioning system Travel distance 600 mm x 300 mm Positioning accuracy ± 0.002 mm Repeatability ± 0.001 mm
Working area	 Up to two separate working areas Max. substrate size 250 x 275 x 40 mm³ (bigger sizes on request)
Alignment	 Manual, semi-automated or fully-automated work piece alignment with XY system and optical measurement system available Automatic Z positioning
Software microMMI	 Control and supervise of all hardware components and machining parameters Different user levels (administrator, supervisor, operator) Data input file types: DXF, CSV, Gerber, CLI, others on request
Safety	 Laser class 1 housing with integrated control panel Certified laser window or overview camera (webcam) Active exhaust system included
Dimensions	 2540 x 1600 x 1960 mm³ (L x W x H) Approx. 3.5 t

Changes in accordance to technical progress are reserved.