microSHAPETM

Highly Productive Laser Processing System for Large Substrates

3D-Micromac's microSHAPETM laser system is a modular platform designed for high accurate and high dynamic processing of large and flat substrates.

The highly versatile system allows to combine different laser processes as well as the processing with multiple working heads. The availability of several handling and inspection options enables the system to be a highly efficient production platform.

microSHAPE $^{\text{TM}}$ is an industry-proven solution for all kind of ablative and non ablative cutting or structuring processes. This includes filamentation, thermal laser separation, half cut or full cut, and engraving prozesses.

The microSHAPE $^{\text{TM}}$ is suitable for machining a variety of substrates, e.g. glass, metals, polymer, ceramics, display stacks and coated substrates.





microSHAPE™ - System Overview

The platform is based on a gantry design which can easily be configured in dynamics, metrology, handling as well as laser and beam delivery components. The final designed solution is a highly productive tool dedicated to its target application. Depending on configuration an axis accuracy of \pm 2 μ m, a process accuracy of \pm 10 μ m and processing speeds of up to 1,5 m/sec are possible to realize.



Process examlpe: free form cutting of display coverglass



Example of handling table, fully automated substrate transfer into machine



Process chamber

Typical Applications:	 OLED cutting (sheet to cell, shape cut) Glass cutting (Display,cover, technical, semi-finished, ultra-thin glass) Annealing
Substrate dimensions	 GEN 4 (680 x 880 mm²) – GEN 8.5 (2,200 x 2,500 mm²) 0.03 - 10 mm
Processes	 Separation (modification, cleaving) Structuring Half cut/full cut Peeling Engraving/marking
Materials	 Glass Metal Polymer Ceramics Display stacks Coated substrates
Automation	 Manual loading, robot loading Inline integration Stacking, cassette loading/unloading Waste handling
Metrology	Fully automatic optical alignment including height compensationAOI (automatic optical inspection)
Software microMMI™	 Control and supervise of all hardware components and machining parameters Different user levels (administrator, supervisor, operator) Data input file types: DXF, CSV, Gerber, CLI, others on request
Safety	 Laser class 1 housing with integrated control panel Certified laser window or overview camera (webcam) Active exhaust system optional

Changes in accordance to technical progress are reserved.